

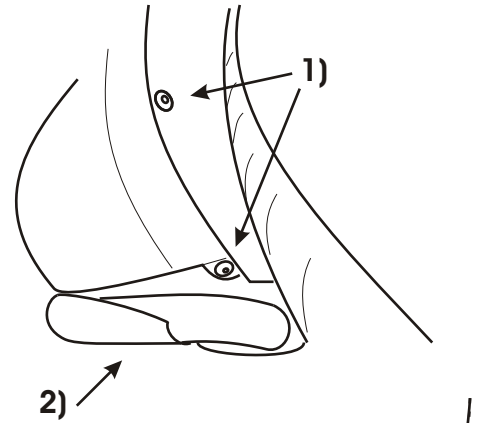
Porsche Cayenne S 4,5l 340PS - Silencer Bypass Tube Installation

1) Loosen lower part of rear bumper on right hand side:

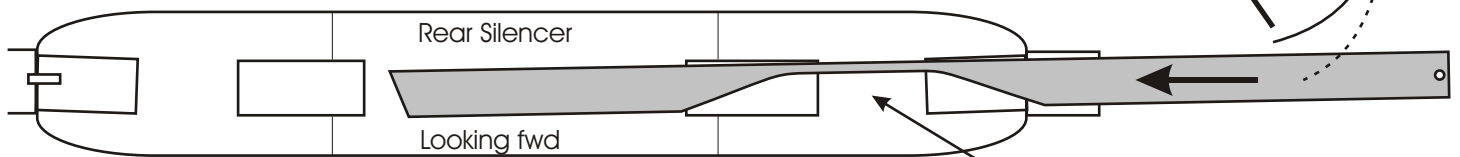
It will be sufficient to remove the two lower screws (Torx T25)

2) Remove right hand side tailpipe:

Loosen the fastening screw (socket 15/16) and pull the tailpipe off the rear silencer by swivelling it gently to the side.

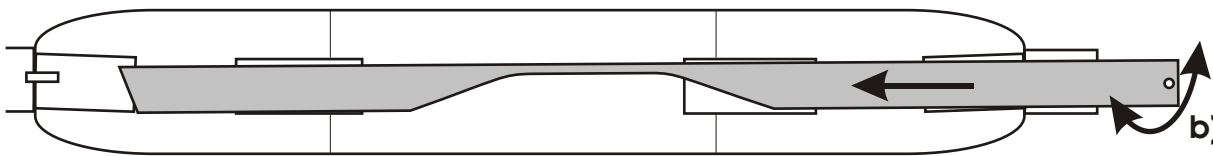


3) Insert the bypass tube into the rear silencer with cutout facing downward:

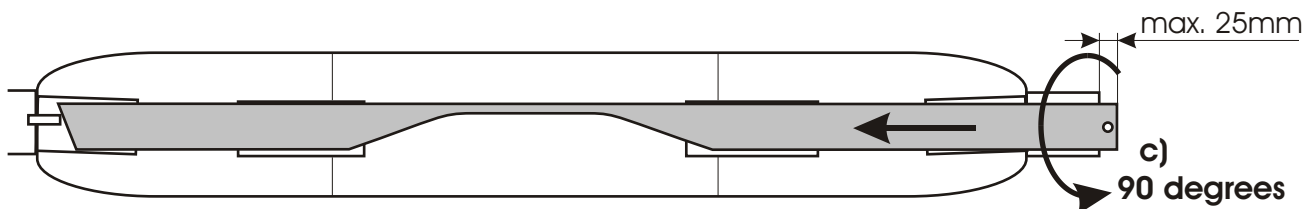


a) For better access lift the loosened part of the rear bumper.

Cutout facing downward

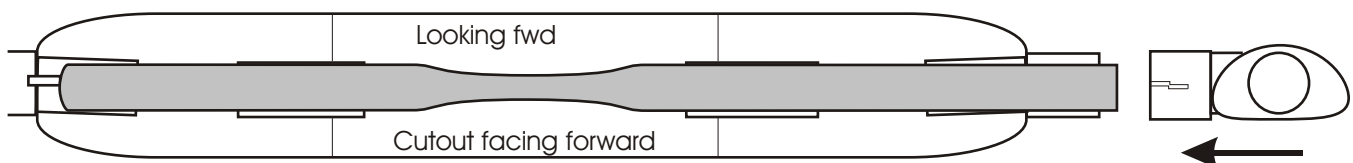


b) Swivelling helps to get the bypass in. The last 10-15cm require some more pressure. For better handling a screwdriver or similar may be inserted into the cross hole.



c) Finally turn the bypass tube about 90 degrees counterclockwise using a screwdriver or similar inserted into the cross hole. Now the **Cutout is facing forward** and in this orientation the bypass tube is fixed/seized sufficiently with some tension.

4) Reinstall tailpipe and fasten right hand side part of the bumper.



The silencer bypass tube is no OEM part without any kind of approval. Accordingly the car owner bears liability for installation and for any kind of related material damage or personal injury. This means the modification is 100% on the risk of the car owner and it is his responsibility to inform any third party operating the vehicle. Even if any kind of subsequent malfunction or damage may be due to the exhaust modification itself, there is no liability on the manufacturer/distributor side.

Material: V2A stainless steel 1.4301, laser cut **Caution: Sharp edges! Risk for injuries! No toy, not for children!**
Tool: Socket 15/16 (M10) and Torx T25